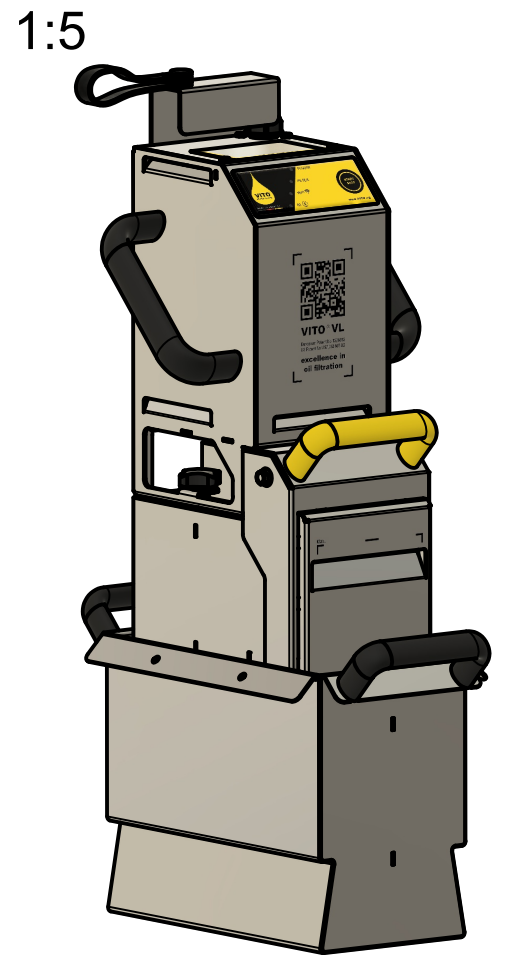
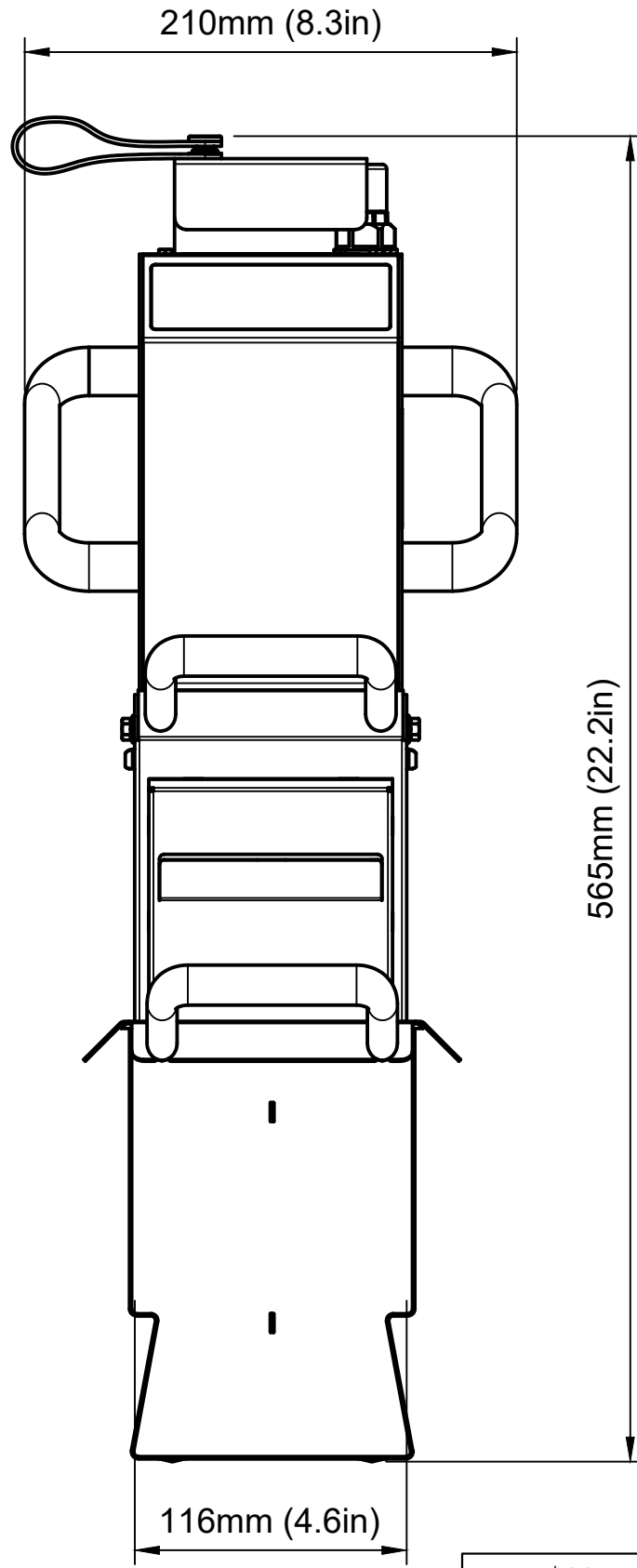
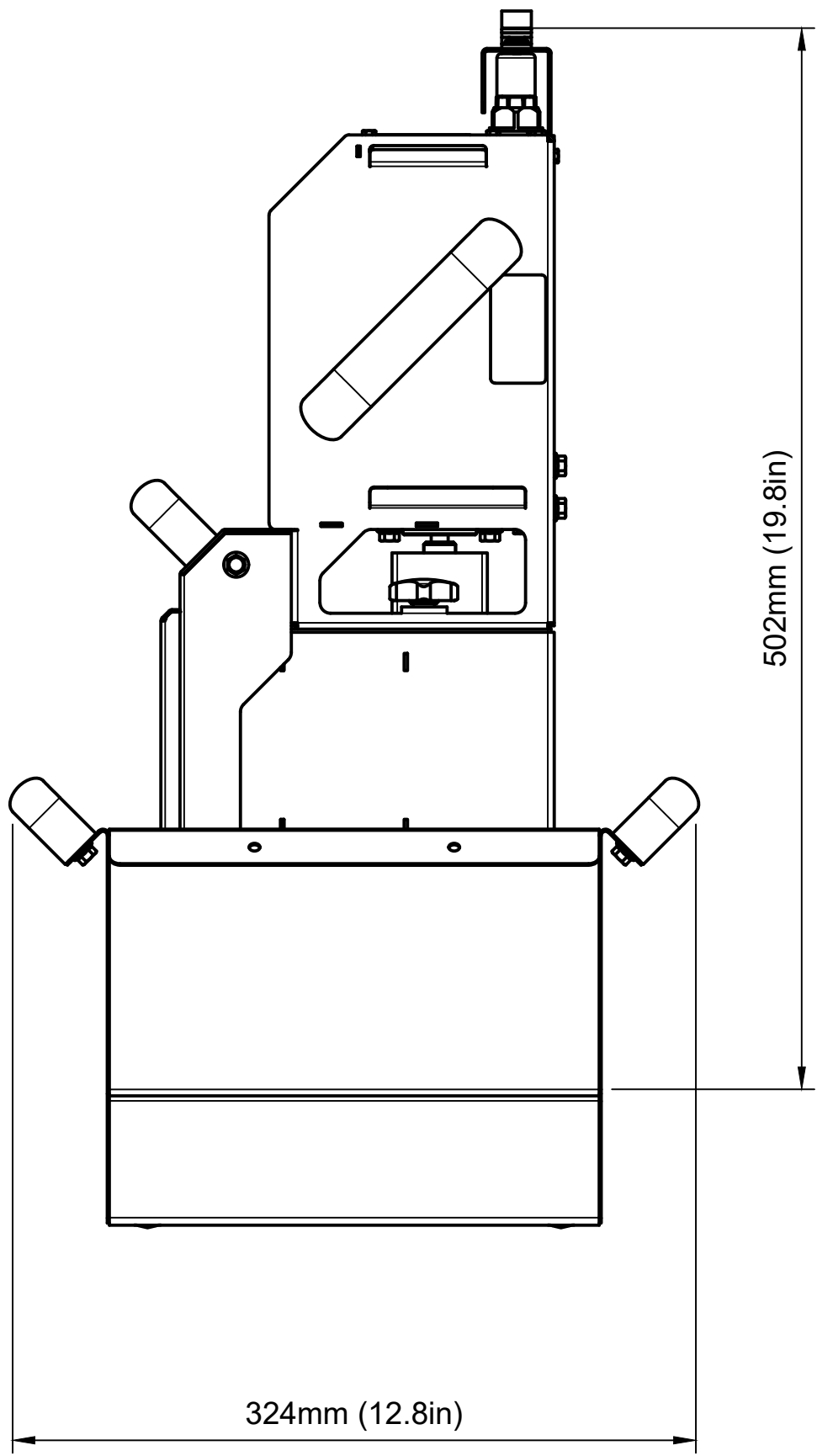
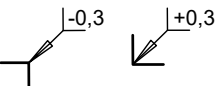
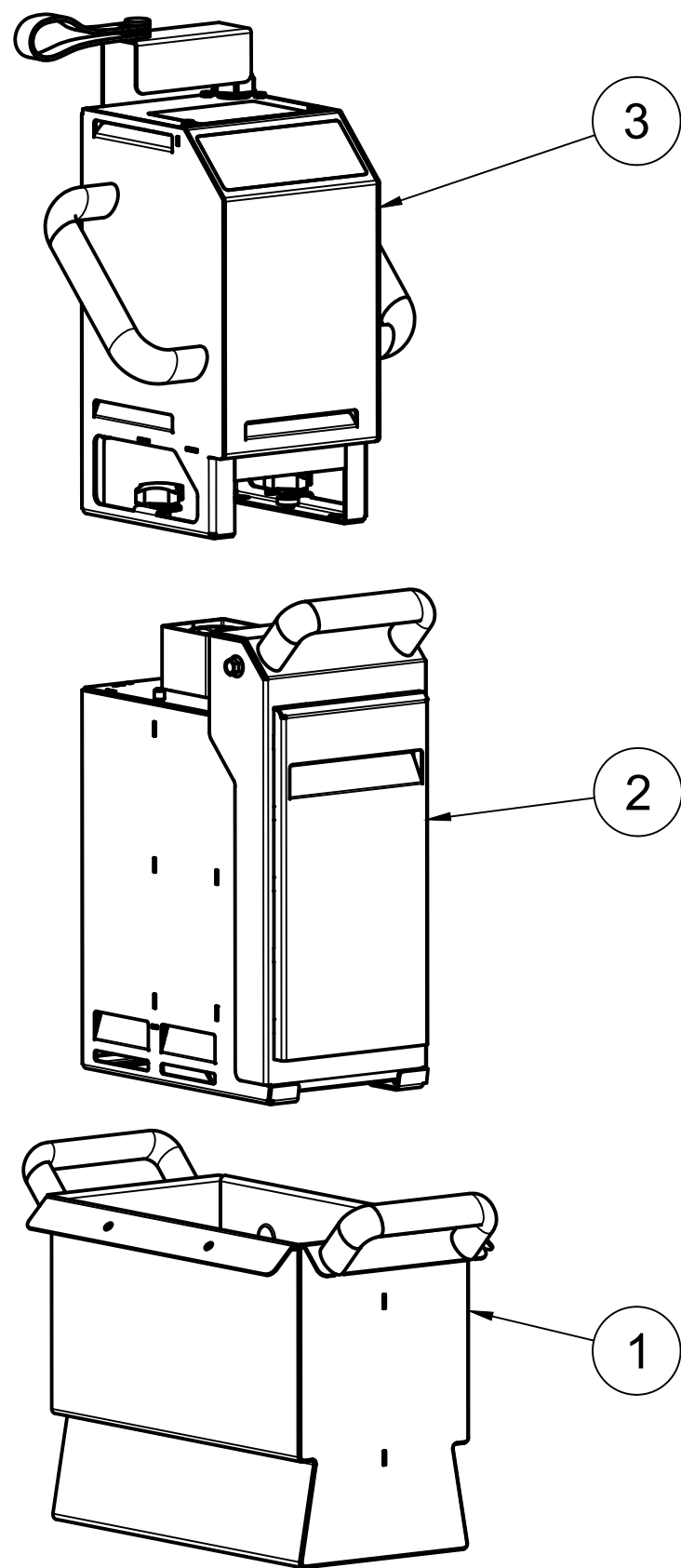




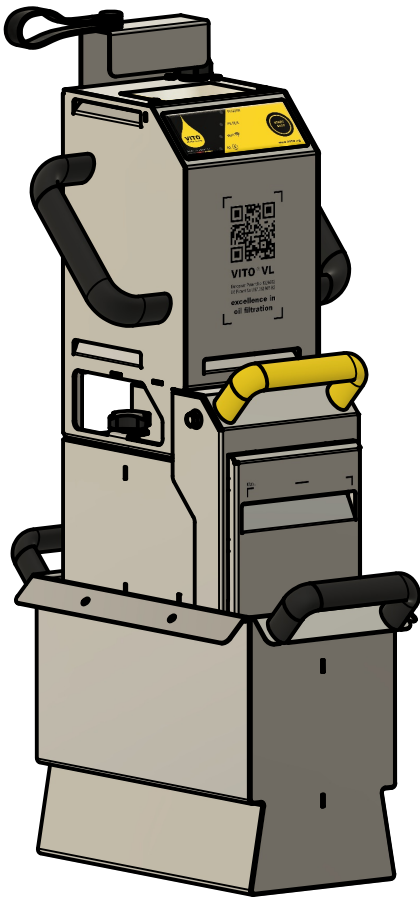
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				Oberfläche / FINISH		SCALE: 1:3		Art.Nr. / ITEM NO. 103204/103216	
Allgemeintoleranzen / GENERAL TOLERANCES						Werkstoff / MATERIAL		Gewicht/WEIGHT	
DIN ISO 2768-m								10,5 kg (23.2 lbs)	
1	Teile ausgetauscht rev005	12.12.23	TS		Datum / DATE	Name / NAME			
2	RTblech 2 eingefügt, ein RTblech 1 entfernt rev006	05.04.24	TS	bearb. DRAWN	24.02.2022	T. Steinhart			
3	Ersatzteilset für RTblech 3 eingefügt rev007	25.07.24	TS	Gepr. CHECKED	24.02.2022	S. Baisch			
				0222_1.JPG		REVISION NO.		Status / STATUS	
						rev007		Format/SIZE A3	
								Blatt/PAGE 1/5	
Nr. NO.	Änderung MODIFICATION	Datum DATE	Name NAME	DO NOT SCALE DRAWING				von / OF	

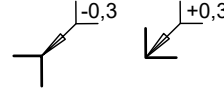


Teileliste		
Element	Bauteilname	Anz.
1	100273_drip pan V80/VL v11	1
2	103214_pump-filter unit VL v168	1
3	103205/103217_control unit VL 220-240Vac/100-120Vac v77	1

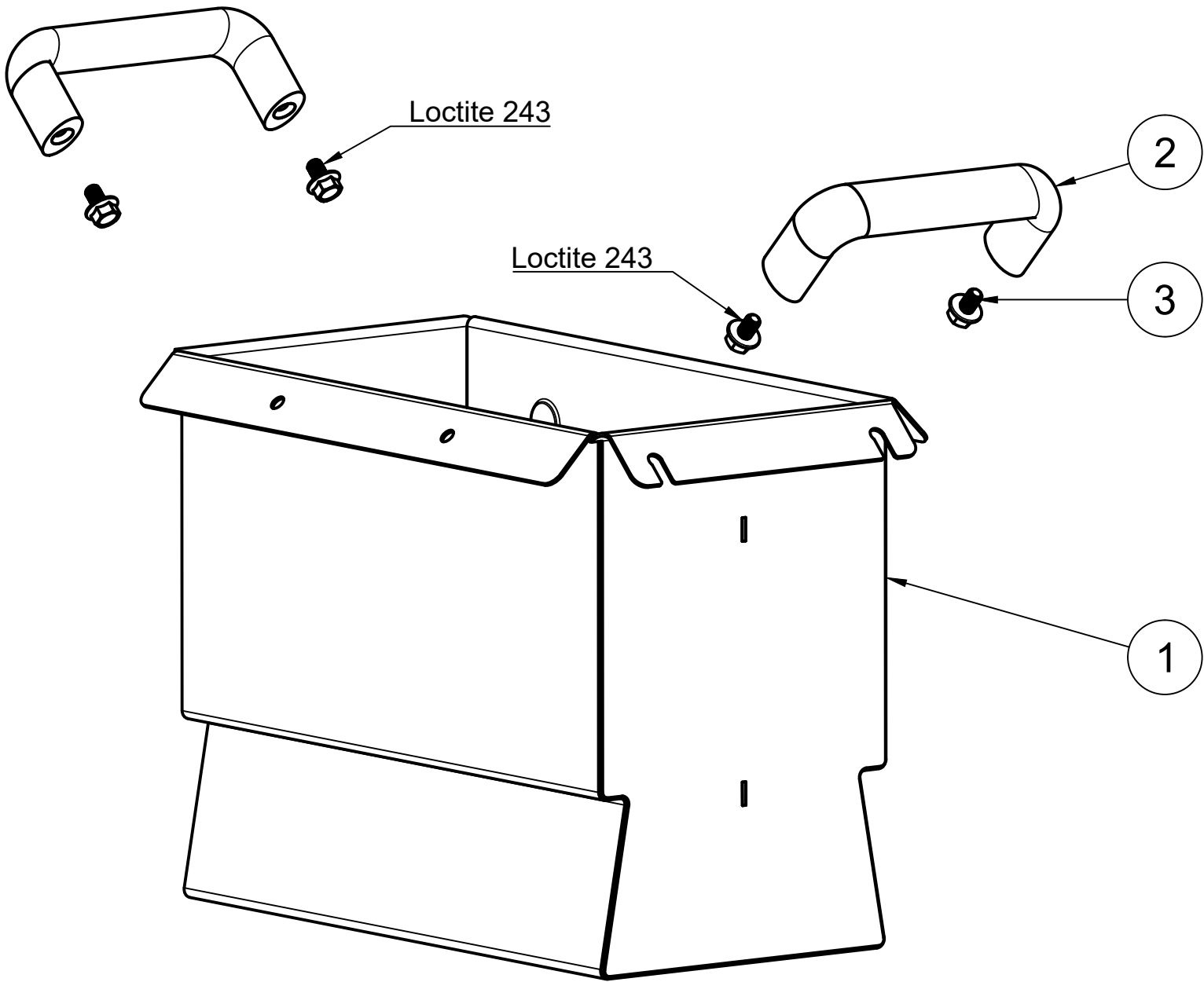
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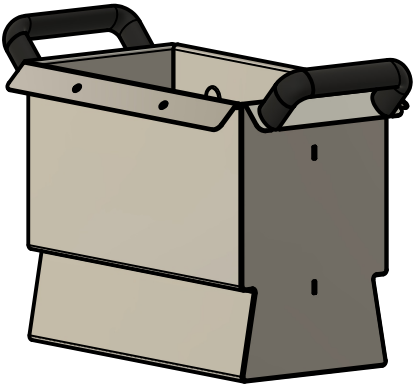
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		Oberfläche / FINISH		SCALE: 1:4		Art.Nr. / ITEM NO. 103204/103216	
		Allgemeintoleranzen / GENERAL TOLERANCES		Werkstoff / MATERIAL			Gewicht/WEIGHT
		DIN ISO 2768-m					10,5 kg (23.2 lbs)
1	Teile ausgetauscht rev005	12.12.23	TS	Datum / DATE	Name / NAME	Benennung / DESCRIPTION	
	RTblech 2 eingefügt, ein RTblech 1 entfernt rev006	05.04.24	TS	bearb. DRAWN	24.02.2022		
				Gepr. CHECKED	24.02.2022		
3	Ersatzteilset für RTblech 3 eingefügt rev007	25.07.24	TS		S. Baisch	VITO VL	
				0222_1.JPG			
						REVISION NO.	
Nr. NO.	Änderung MODIFICATION	Datum DATE	Name NAME	DO NOT SCALE DRAWING		Status / STATUS	
						Format/SIZE A3	
						Blatt/PAGE 2/5	
						von / OF	

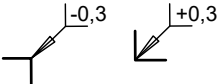
Parts List		
Item	Part Name	Qty
1	100227_drip pan V80/VL sheet v16	1
2	100145_small black handle v8	2
3	103241_screw HEX M5x8 ISO 6921 A2 v4	4

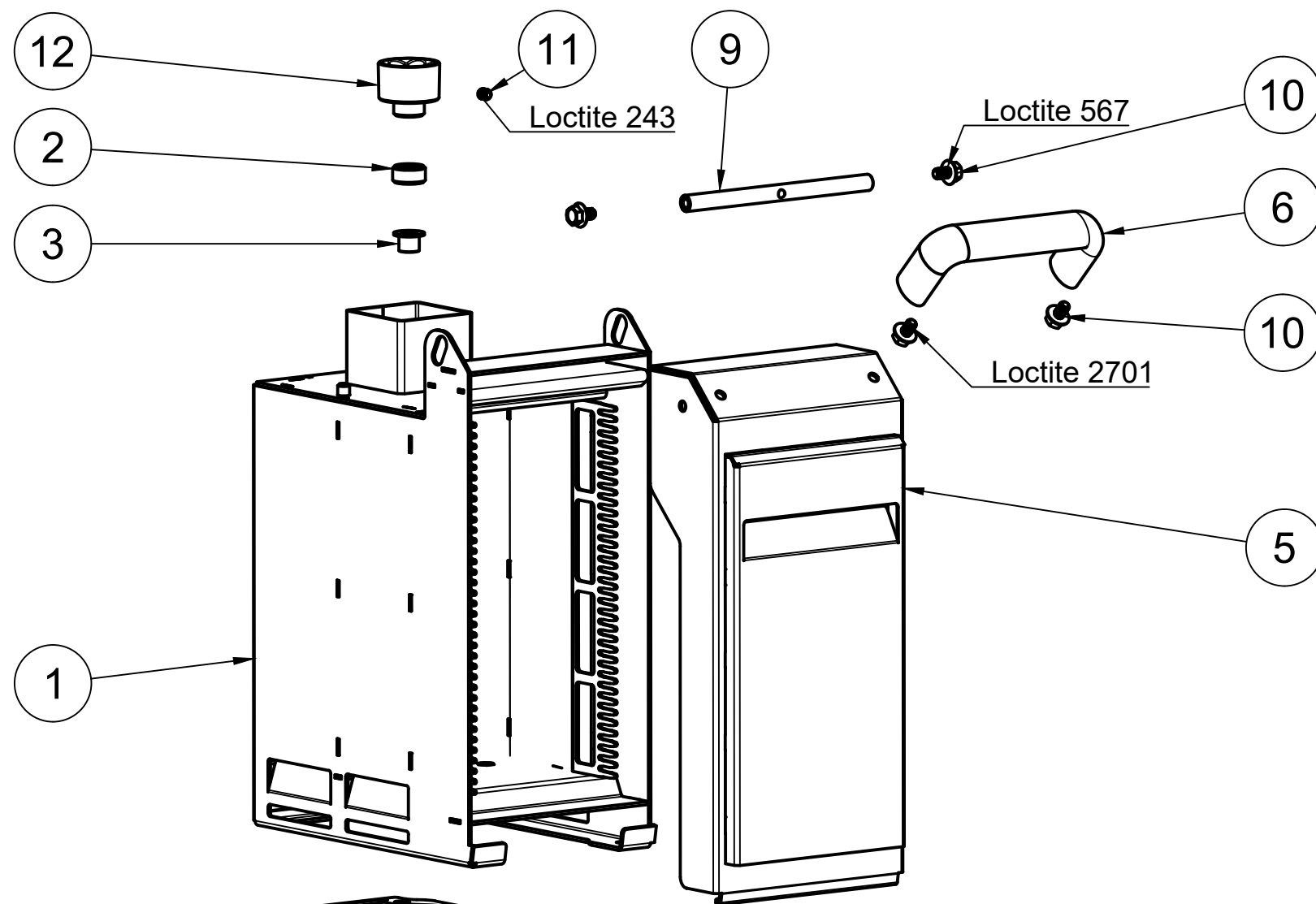


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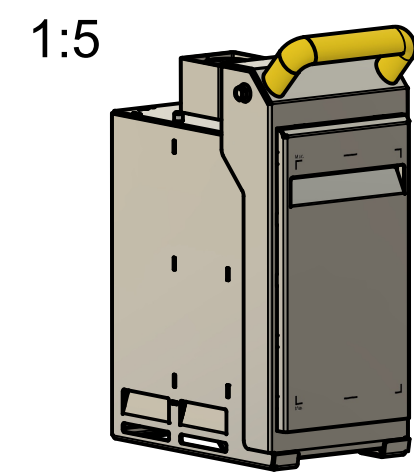
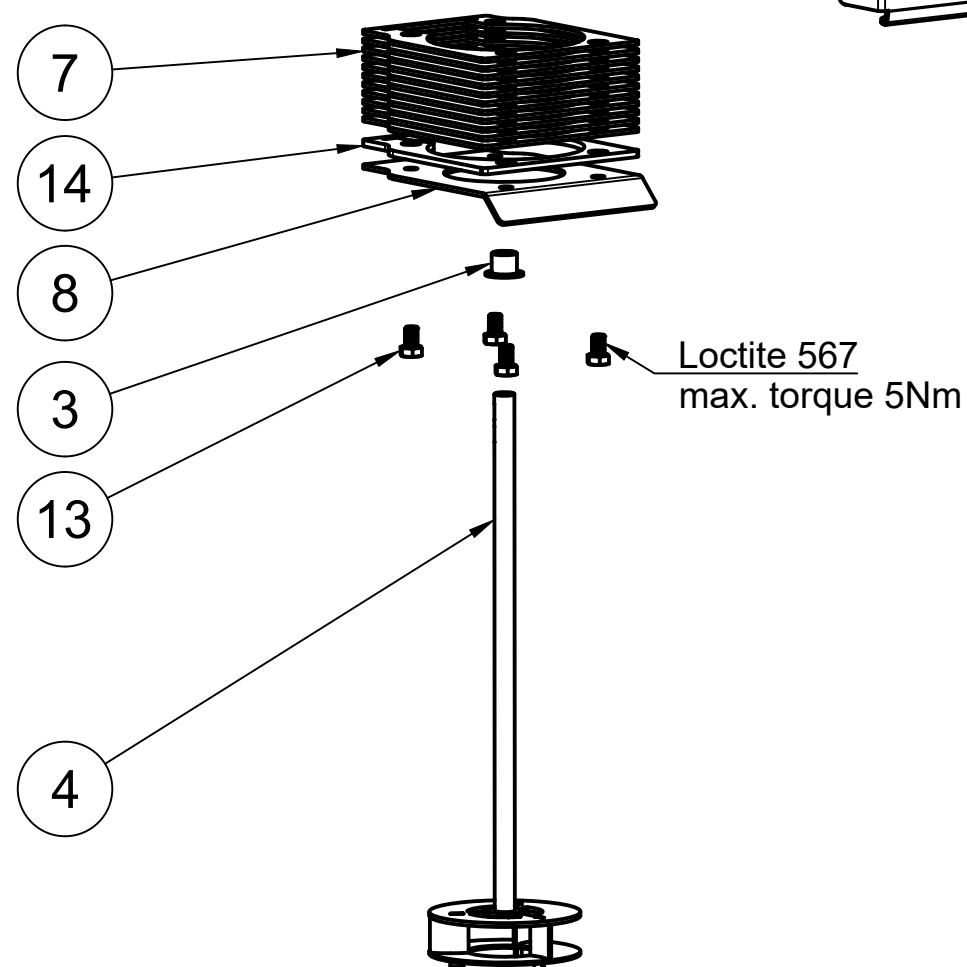
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				Oberfläche / FINISH		SCALE: 1:2		Art.Nr. / ITEM NO. 100273			
				Allgemeintoleranzen / GENERAL TOLERANCES DIN ISO 2768-m		Werkstoff / MATERIAL			Gewicht/WEIGHT		
1	Schraube getauscht rev002	12.12.23	TS		Datum / DATE	Name / NAME		Benennung / DESCRIPTION drip pan V80/VL			
2	U-Scheibe und Federring entfernt rev002	12.12.23	TS	bearb. DRAWN	24.02.2022	T. Steinhart					
				Gepr. CHECKED	24.02.2022	S. Baisch					
					0222_1.JPG		REVISION NO.		Status / STATUS		
							rev002		Format/SIZE A3		
Nr. NO.		Änderung MODIFICATION		Datum DATE		Name NAME		Blatt/PAGE 3/5		von / OF	
						DO NOT SCALE DRAWING					



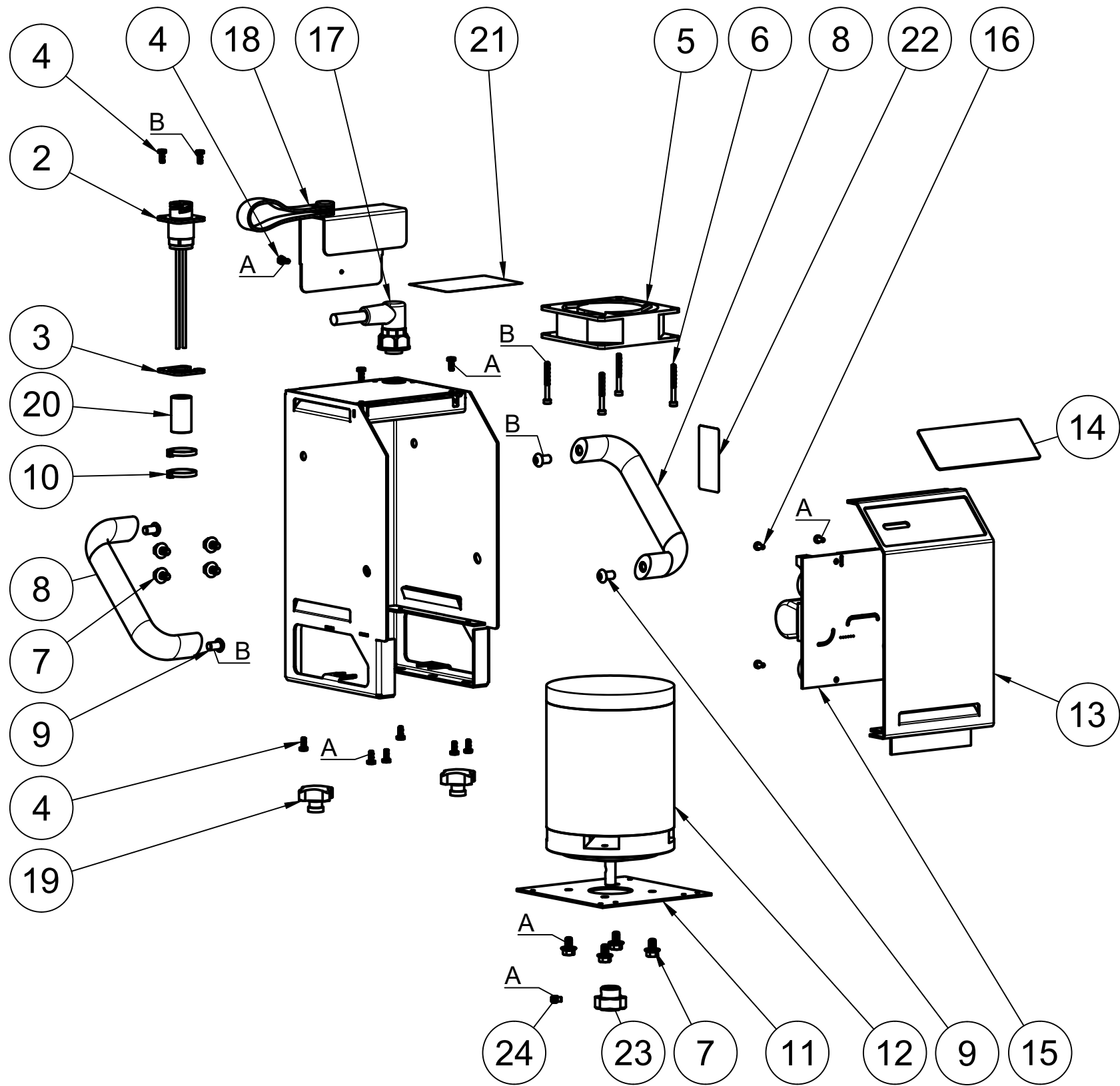
Parts List		
Item	Part Name	Qty
1	103192_pump-filter housing VL v7	1
2	100131_collar with set screw M5x6 ISO 4029 v2	1
3	100531_slide bearing for rotor v2	2
4	103194_rotor VL/OEM L v28	1
5	103193_filter cover VL v85	1
6	102508_small yellow handle v6	1
7(4)	103195_rotor sheet 1 VL v17	11
8	103197_rotor sheet 3 VL (final sheet) v16	1
9	103202_joining rod filter cover VS/VM/VL v3	1
10	103241_screw HEX M5x8 ISO 6921 A2 v4	4
11	103281 - set screw M5x6 ISO 4029 A2 v1	1
12	103366 - star clutch female part v5	1
13	100251_screw HEX M5x8 ISO 4017 A2 v1	4
14(5)	103196_rotor sheet 2 VL v3	1

Ersatzteilartikel 103480 für Pos. 8
Spare part number 103480 for Pos. 8 (6)



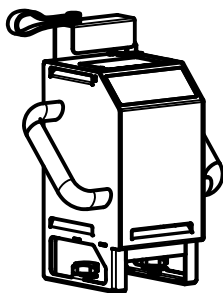
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Allgemeintoleranzen / GENERAL TOLERANCES		DIN ISO 2768-m		Werkstoff / MATERIAL		Gewicht/WEIGHT	
1 Schraube getauscht rev004		12.12.23	TS	Datum / DATE	Name / NAME	Benennung / DESCRIPTION	
2 Kupplung getauscht rev004		12.12.23	TS	24.02.2022	T. Steinhart		
3 Anzahl angepasst rev004		12.12.23	TS	24.02.2022	S. Baisch		
4 Ein Rotorblech 1 entfernt rev005		05.04.24	TS	0222_1.JPG		pump-filter unit VL	
5 Rotorblech 2 hinzugefügt rev005		05.04.24	TS				
6 Ersatzteilset für RTblech 3 eingefügt rev006		25.07.24	TS	DO NOT SCALE DRAWING		REVISION NO.	Status / STATUS
Nr. NO.		Änderung MODIFICATION	Datum DATE	Name NAME	rev005		Format/SIZE A3
							Blatt/PAGE 4/5
							von / OF

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Parts List		
Item	Part Name	Qty
1	103189_electrical housing VL v21	1
2	100859_metal power socket with wires v2	1
3	101717_flange plate metal socket v5	1
4	103201_screw HEX M3x8 ISO 4017 A2 v2	11
5	103191 - fan 12V DC v2	1
6	100213_screw CHH M3x30 IHEX ISO 4762 A2 v1	4
7	103241_screw HEX M5x8 ISO 6921 A2 v4	8
8	100614_big black handle v7	2
9	100628_screw PAH M6x10 IHEX ISO 7380 A2 v1	4
10	100784 - cable tie 80mm v2	2
11	103215_motor flange sheet VL v7	1
12	100496/100495_motor V80 220-240V/100-120V 50-60Hz v5	1
13	103190_base sheet VL v18	1
14	103186_panel foil VL v2	1
15 (3)	103162/103242_board ESP32 VL/V80/V90 220-240V/100-120V v2	1
16	100129_screw PAH M3x6 PH ISO 7045 A2 v1	4
17	Cable country specific v3	1
18	103207_cable protection VS/VM/VL cpl. v8	1
19	100147_star handle v3	2
20	100641_ferrite sleeve v1	1
21	Warning label v1	1
22	Type label VITO VL v1	1
23	103365 - star clutch male part v12	1
24	100127 - set screw IHEX cone M5x8 ISO 4028 A2 v1	1

1:8



A = Loctite 243
B = Loctite 2701

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		Oberfläche / FINISH		SCALE: 1:4	Art.Nr. / ITEM NO. 103205/103217	
		Allgemeintoleranzen / GENERAL TOLERANCES		Werkstoff / MATERIAL		Gewicht/WEIGHT
		DIN ISO 2768-m				
1	Kupplung getauscht	12.12.23	TS	Datum / DATE	Name / NAME	
2	Gewindestift getauscht	12.12.23	TS	bearb. DRAWN	24.02.2022	T. Steinhart
3	Artikel ergänzt	22.12.23	TS	Gepr. CHECKED	24.02.2022	S. Baisch
				0222_1.JPG		
				DO NOT SCALE DRAWING		
				Benennung / DESCRIPTION		
				control unit VL 220-240Vac / control unit VL 100-120Vac		
				REVISION NO.		Status / STATUS
				rev005		Format/SIZE A3
						Blatt/PAGE 5/5
						von / OF