

10.5 MODELS L22 / L33 / L42 / L53 / L62

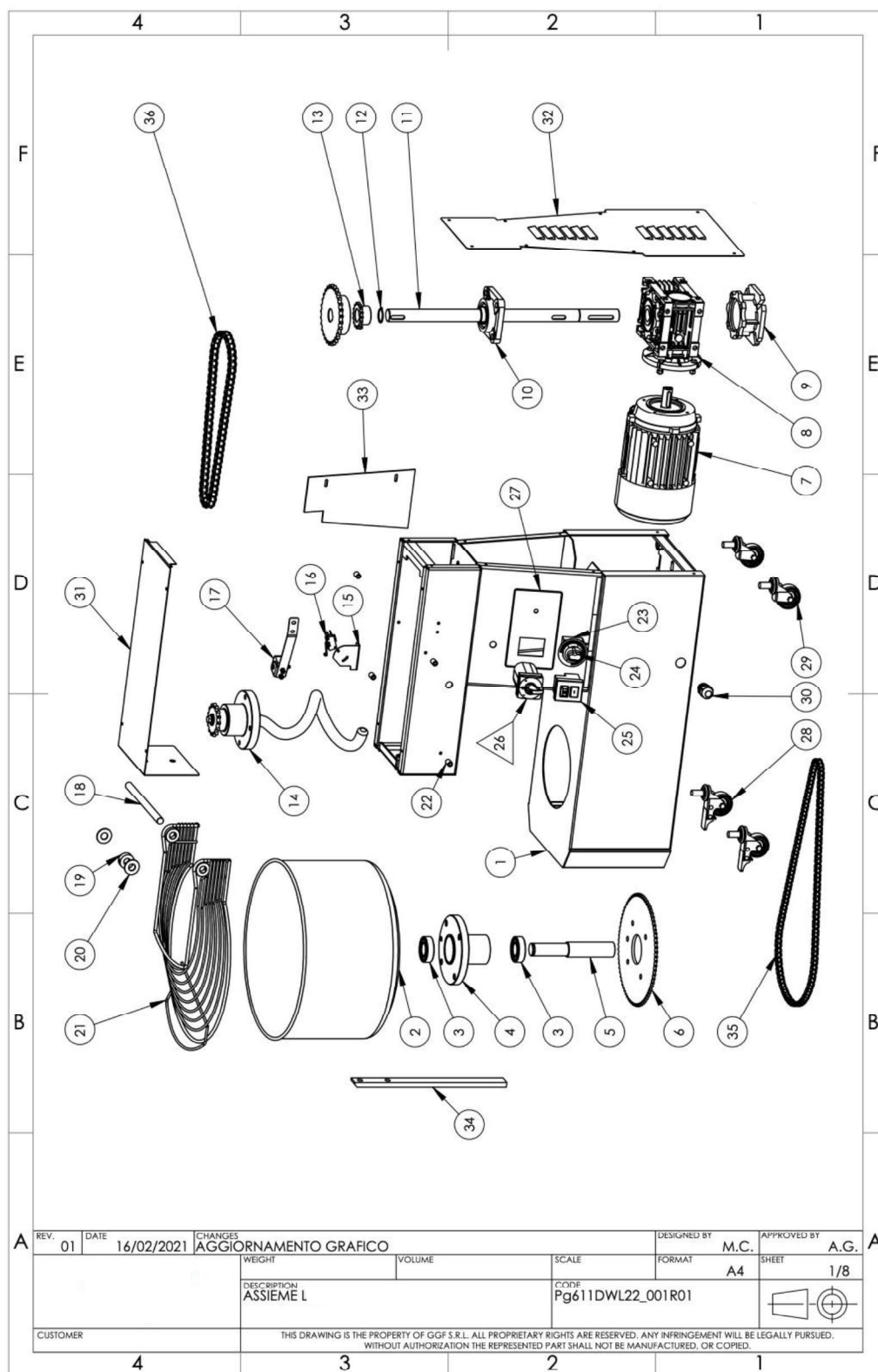
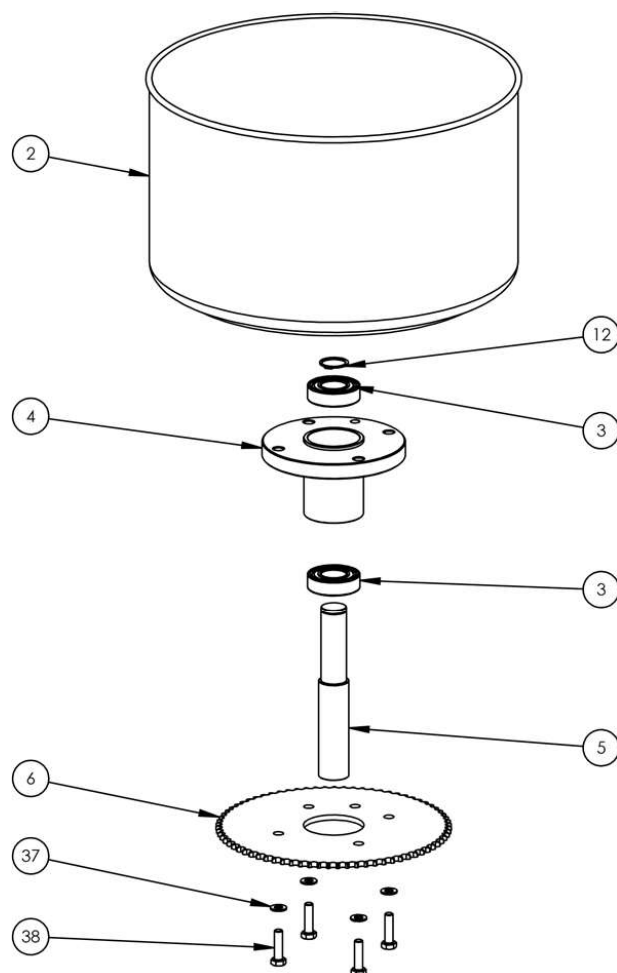


Fig. 10-11. L22 / L33 / L42 / L53 / L62 assembly

SPIRAL MACHINE
L10/L22/L33/L42/L53/L62
LR22/LR33/LR42

REF.	COD. L22	COD. L33	COD. L42	COD. L53	COD. L62	DESCRIPTION
1	CIL00005	CIL00009	CIL00013	CIL00017	CIL00017	STRUCTURE
2	CIL00022	CIL00023	CIL00024	CIL00025	CIL00026	BOWL
3	CIL00093	CIL00093	CIL00093	CIL00093	CIL00093	BEARING 6205 2RS
4	CIL00075	CIL00075	CIL00075	CIL00075	CIL00075	SHARED BOWL SUPPORT
5	CIL00067	CIL00067	CIL00067	CIL00067	CIL00067	SHARED BOWL SUPPORT SHAFT
6	CIL00080	CIL00080	CIL00081	CIL00081	CIL00081	BOWL CROWN
7	CIL00046	CIL00050	CIL00135	CIL00052	CIL00052	MOTOR
8	CIL00056	CIL00056	CIL00057	CIL00057	CIL00057	GEAR BOX
9	CIL00059	CIL00059	CIL00060	CIL00060	CIL00060	REDUCER FLANGE
10	CIL00078	CIL00078	CIL00078	CIL00078	CIL00078	DRIVE SHAFT SUPPORT
11	CIL00062	CIL00063	CIL00064	CIL00065	CIL00065	DRIVE SHAFT
12	BIL00007	BIL00007	BIL00007	BIL00007	BIL00007	EXTERNAL SEEGER D25mm
13	CIL00088	CIL00088	CIL00138	CIL00138	CIL00138	BOWL DRIVE PINION
14	CIL00141	CIL00263	CIL00142	CIL00143	CIL00143	SPIRAL ASSEMBLY
15	CIL00115	CIL00115	CIL00115	CIL00115	CIL00115	MICROSWITCH BRACKET
16	CIL00113	CIL00113	CIL00113	CIL00113	CIL00113	MICROSWITCH D3V-166-1C5
17	CIL00123	CIL00123	CIL00123	CIL00123	CIL00123	CHAIN TENSIONER ASSEMBLY
18	CIL00069	CIL00069	CIL00070	CIL00070	CIL00070	LID SHAFT
19	CIL00038	CIL00038	CIL00038	CIL00038	CIL00038	MICROSWITCH HUB
20	CIL00127	CIL00127	CIL00127	CIL00127	CIL00127	NYLON LID WASHER
21	CIL00232	CIL00233	CIL00234	CIL00235	CIL00236	LID
22	CIL00104	CIL00104	CIL00104	CIL00104	CIL00104	PLASTIC STOP SPACER 10 x 15
23	CIL00112	CIL00112	CIL00112	CIL00112	CIL00112	TEMPOMATIC TIMER M1 130 M10 SM-T
24	MANOP005	MANOP005	MANOP005	MANOP005	MANOP005	NON-GRAD. BLACK KNOB
25	CIL00110	CIL00110	CIL00110	CIL00110	CIL00110	BUTTON 0-1
25	CIL00111	CIL00111	CIL00111	CIL00111	CIL00111	BUTTON 0-1 400V
25	CIL 00162	CIL00162	CIL00162	CIL00162	CIL00162	BUTTON 0-1 230V
26	CIL000116	CIL000116	CIL000116	CIL000116	CIL000116	SPEED SELECTOR
27	CIL00144	CIL00144	CIL00144	CIL00144	CIL00144	SCREEN-PRINTED ADHESIVE LABEL
28	CIL00106	CIL00106	CIL00106	CIL00106	CIL00106	WHEEL WITH BRAKE D50 M12
29	CIL00107	CIL00107	CIL00107	CIL00107	CIL00107	UNBRAKED WHEEL D50 M12
30	CIL00119	CIL00119	CIL00119	CIL00119	CIL00119	PLASTIC CABLE GLAND M20 x 1.5
31	CIL00006	CIL00010	CIL00014	CIL00018	CIL00018	UPPER PANEL
32	CIL00007	CIL00011	CIL00015	CIL00019	CIL00019	REAR PANEL
33	CIL00008	CIL00012	CIL00016	CIL00020	CIL00020	SIDE PANEL
34	CIL00041	CIL00042	CIL00043	CIL00044	CIL00044	DOUGH REMOVER PIN
35	CIL00100	CIL00101	CIL00102	CIL00103	CIL00103	CHAIN

Fig. 10-12. L22 / L33 / L42 / L53 / L62 assembly component list

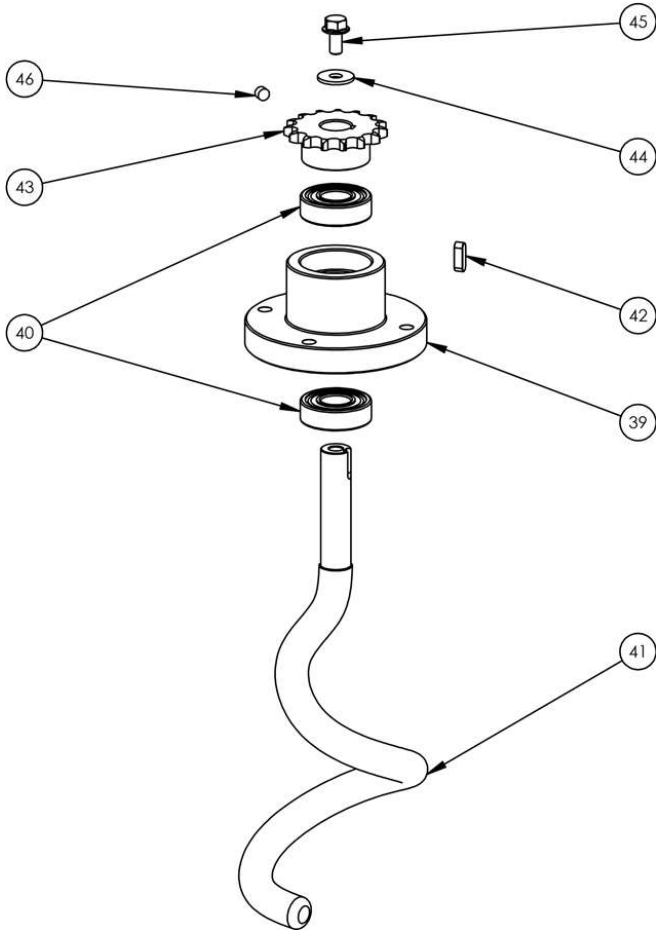


REF.	COD. L22	COD. L33	COD. L42	COD. L53	COD. L62	DESCRIPTION
2	CIL00022	CIL00023	CIL00024	CIL00025	CIL00026	BOWL
3	CIL00093	CIL00093	CIL00093	CIL00093	CIL00093	BEARING 6205 2RS
4	CIL00075	CIL00075	CIL00075	CIL00075	CIL00075	SHARED BOWL SUPPORT
5	CIL00067	CIL00067	CIL00067	CIL00067	CIL00067	BOWL SUPPORT SHAFT
6	CIL00080	CIL00080	CIL00081	CIL00081	CIL00081	BOWL CROWN Z75 3/8"
12	BIL00007	BIL00007	BIL00007	BIL00007	BIL00007	EXTERNAL SEEGER D25
37	BIL00035	BIL00035	BIL00035	BIL00035	BIL00035	FLAT WASHER 8 ZN
38	BIL00034	BIL00034	BIL00034	BIL00034	BIL00034	HEX HEAD SCREW M8 x 30 ZN

Fig. 10-13. Bowl assembly

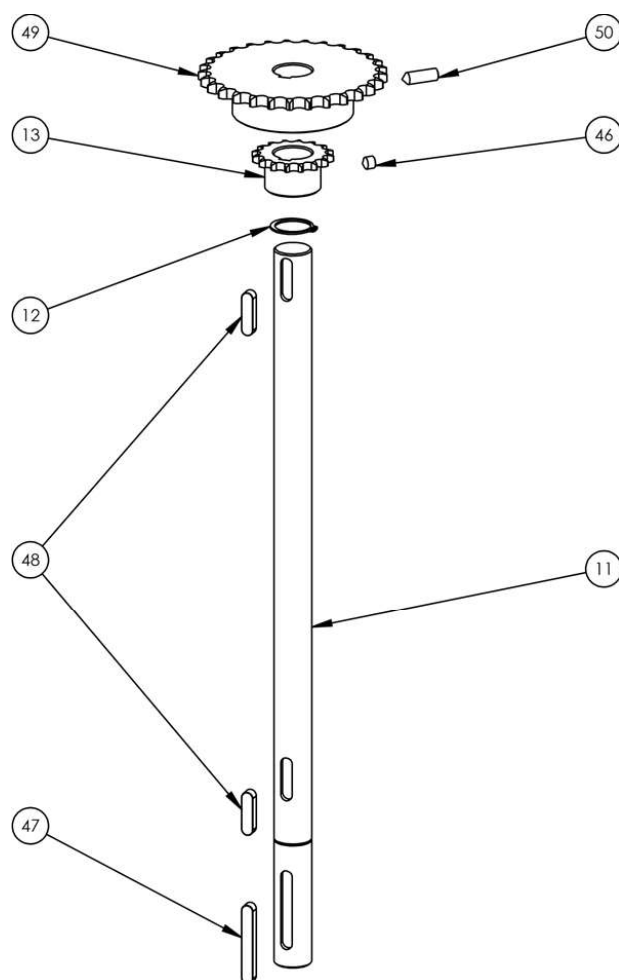
This is a generic view ,if you need to order some parts we kindly ask you to send us also the serial number and year of production of the mixer because we do not have a specific exploded view for 60Hz machines.
Some electrical components may have a different code.

SPIRAL MACHINE
L10/L22/L33/L42/L53/L62
LR22/LR33/LR42



REF.	COD. L22	COD. L33	COD. L42	COD. L53	COD. L62	DESCRIPTION
39	CIL00072	CIL00072	CIL00073	CIL00073	CIL00073	SPIRAL SUPPORT
40	CIL00091	CIL00091	CIL00092	CIL00092	CIL00092	BEARING 6202 2RS
41	CIL00028	CIL00029	CIL00030	CIL00031	CIL00031	SPIRAL
42	BIL00005	BIL00005	BIL00005	BIL00005	BIL00005	ROLL PIN 6X30
43	CIL00083	CIL00083	CIL00084	CIL00136	CIL00136	SPIRAL PINION
44	BIL00036	BIL00036	BIL00036	BIL00036	BIL00036	FLAT WASHER 8 X 24 ZN
45	BIL00030	BIL00030	BIL00030	BIL00030	BIL00030	HEX HEAD SCREW M8 x 16 ZN
46	BIL00020	BIL00020	BIL00020	BIL00020	BIL00020	M8 x 8 POINT GRUB SCREW UNPROCESSED

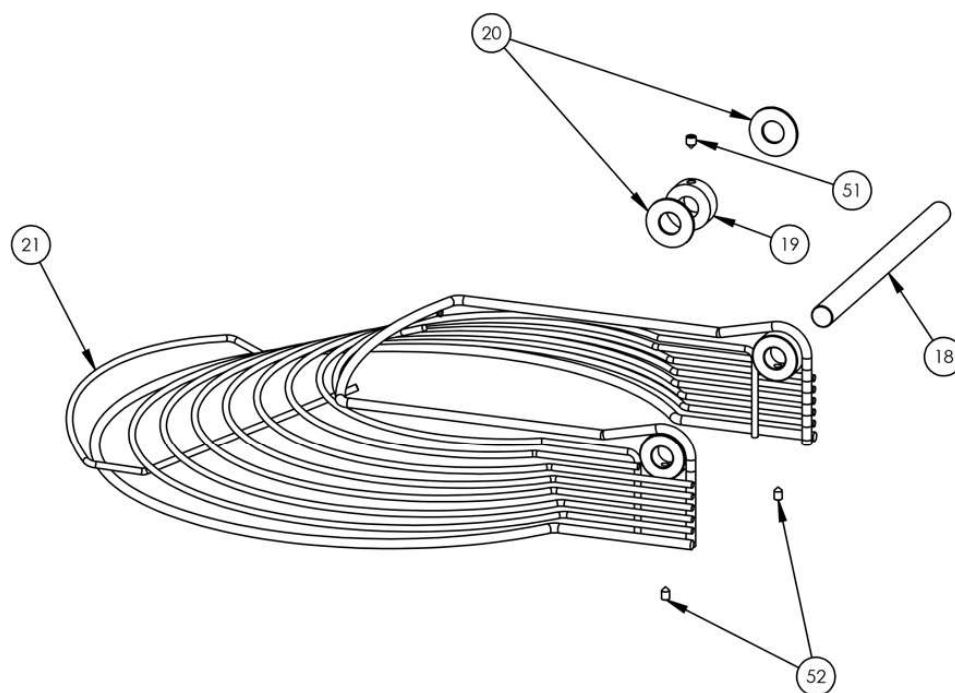
Fig. 10-14. Spiral assembly



REF.	COD. L22	COD. L33	COD. L42	COD. L53	COD. L62	DESCRIPTION
11	CIL00062	CIL00063	CIL00064	CIL00065	CIL00065	DRIVE SHAFT
12	BIL00007	BIL00007	BIL00007	BIL00007	BIL00007	EXTERNAL SEEGER
13	CIL00088	CIL00088	CIL00138	CIL00089	CIL00089	BOWL DRIVE PINION
46	BIL00020	BIL00020	BIL00020	BIL00020	BIL00020	M8 x 8 POINT GRUB SCREW UNPROCESSED
47	BIL00001	BIL00001	BIL00001	BIL00001	BIL00001	INTERLOCKING TAB 8 x 55
48	BIL00002	BIL00002	BIL00002	BIL00002	BIL00002	INTERLOCKING TAB 8 x 30
49	CIL00137	CIL00137	CIL00137	CIL00086	CIL00086	SPIRAL DRIVE PINION
50	BIL00021	BIL00021	BIL00021	BIL00021	BIL00021	M8 x 25 POINT GRUB SCREW UNPROCESSED

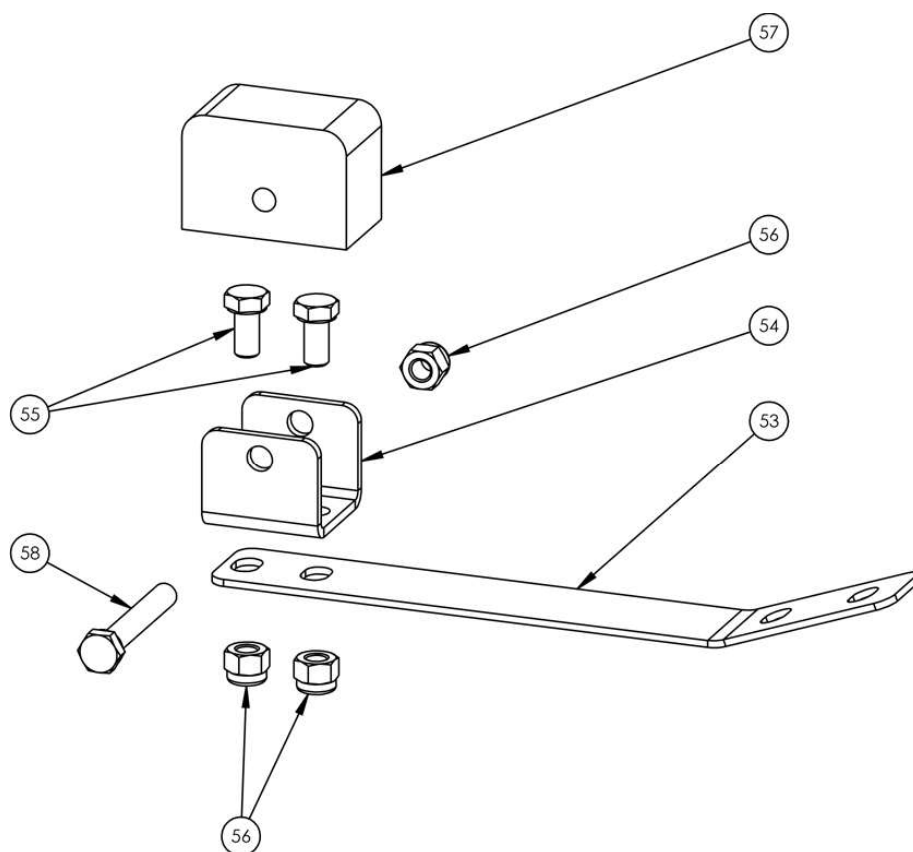
Fig. 10-15. Drive shaft assembly

SPIRAL MACHINE
L10/L22/L33/L42/L53/L62
LR22/LR33/LR42



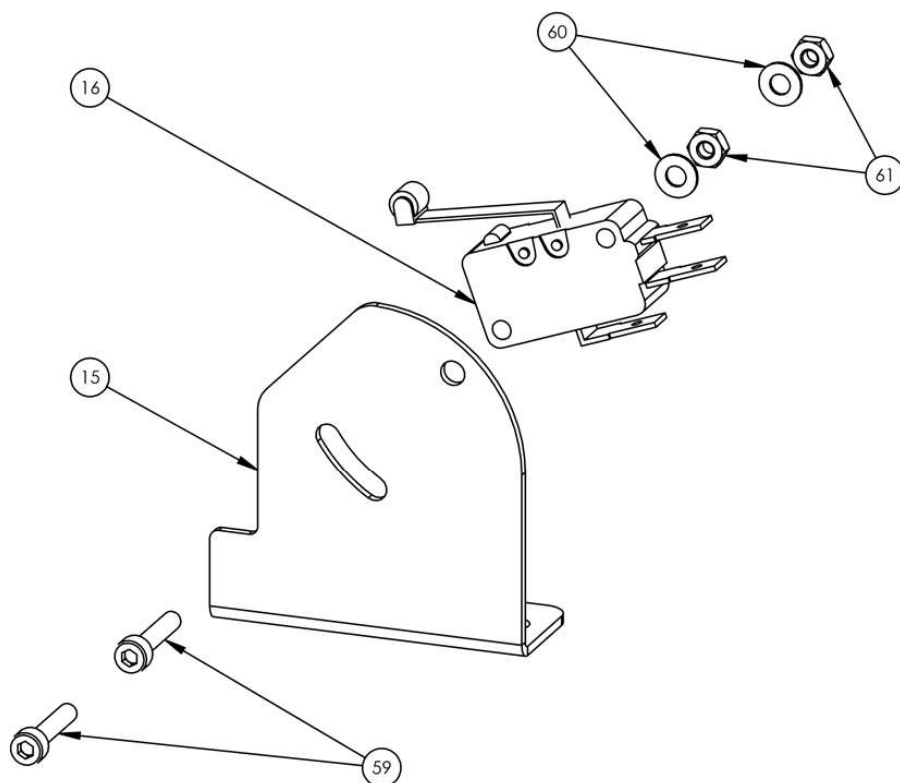
REF.	COD. L22	COD. L33	COD. L42	COD. L53	COD. L62	DESCRIPTION
18	CIL00069	CIL00069	CIL00070	CIL00070	CIL00070	LID SHAFT
19	CIL00038	CIL00038	CIL00038	CIL00038	CIL00038	MICROSWITCH HUB
20	CIL00127	CIL00127	CIL00127	CIL00127	CIL00127	NYLON WASHER
21	CIL00232	CIL00233	CIL00234	CIL00235	CIL00236	LID
51	BIL00019	BIL00019	BIL00019	BIL00019	BIL00019	POINT GRUB SCREW M6 x 8 ZN
52	BIL00018	BIL00018	BIL00018	BIL00018	BIL00018	POINT GRUB SCREW M5 x 8 ZN

Fig. 10-16. Lid assembly



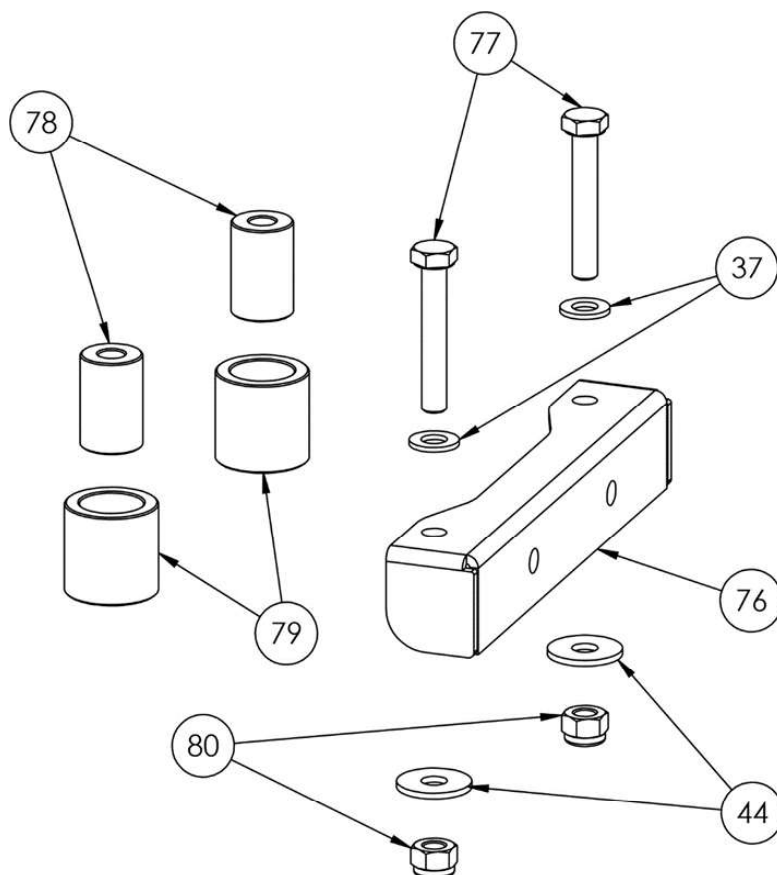
REF.	COD. L22	COD. L33	COD. L42	COD. L53	COD. L62	DESCRIPTION
53	CIL00124	CIL00124	CIL00124	CIL00124	CIL00124	CHAIN TENSIONER SPRING
54	CIL00125	CIL00125	CIL00125	CIL00125	CIL00125	NYLON INSERT SUPPORT
55	BIL00013	BIL00013	BIL00013	BIL00013	BIL00013	HEX HEAD SCREW M5 x 10 ZN
56	BIL00010	BIL00010	BIL00010	BIL00010	BIL00010	SELF-LOCKING NUT M5
57	CIL00126	CIL00126	CIL00126	CIL00126	CIL00126	NYLON CHAIN TENSIONER INSERT
58	BIL00014	BIL00014	BIL00014	BIL00014	BIL00014	HEX HEAD SCREW M5 x 35 ZN

Fig. 10-17. Chain tensioner assembly



REF	COD. L22	COD. L33	COD. L42	COD. L53	COD. L62	DESCRIPTION
15	CIL00115	CIL00115	CIL00115	CIL00115	CIL00115	LID MICROSWITCH BRACKET
16	CIL00113	CIL00113	CIL00113	CIL00113	CIL00113	MICROSWITCH D3V
59	BIL00015	BIL00015	BIL00015	BIL00015	BIL00015	SOCKET HEAD SCREW
60	BIL00043	BIL00043	BIL00043	BIL00043	BIL00043	FLAT WASHER 3 x 7 x 0.5
61	BIL00016	BIL00016	BIL00016	BIL00016	BIL00016	NUT M3 A2

Fig. 10-18. Microswitch assembly



REF.	COD. L22	COD. L33	COD. L42	COD. L53	COD. L62	DESCRIPTION
37	-	-	BIL00035	BIL00035	BIL00035	FLAT WASHER 8 ZN
44	-	-	BIL00036	BIL00036	BIL00036	FLAT WASHER 8 x 24 ZN
76	-	-	CIL00131	CIL00131	CIL00131	BOWL ROLLS SUPPORT
77	-	-	BIL00051	BIL00051	BIL00051	TE SCREW M8 x 50 ZN
78	-	-	CIL00133	CIL00133	CIL00133	GV ROLLER BUSH D20 x 31
79			CIL00132	CIL00132	CIL00132	BOWL GUIDE ROLLERD
80			BIL00050	BIL00050	BIL00050	SELF BLOCKING NUT M8 ZN

Fig. 10-19. Bowl guide assembly